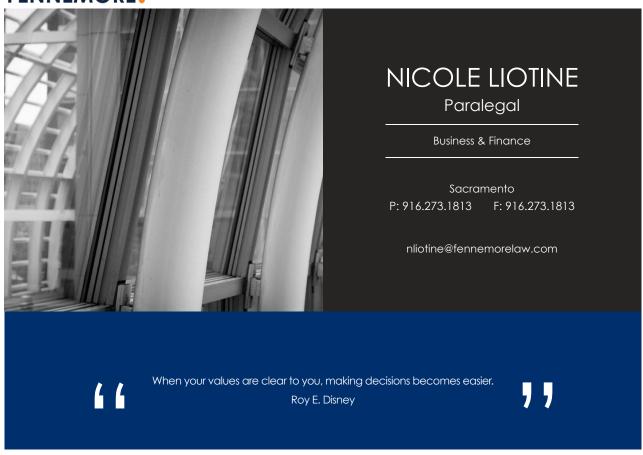
### **FENNEMORE**



#### **NICOLE LIOTINE**

Nicole Liotine is a knowledgeable paralegal working with attorneys in Fennemore's Business & Finance, Real Estate, Tax Law, Trust and Estates, and Estate Planning practice groups. With a background in law firm administration, Nicole previously served as the CFO of a small Sacramento-area law firm, where she managed the firm's financial security. When the firm needed additional paralegal support, she stepped in and found her true calling.

Nicole brings nine years of legal experience, focusing on closely held family businesses, from formations and compliance to corporate transactions and transitions. She also assists clients with complex trust administration, estate planning, and business succession planning. Known for her outstanding organizational skills, Nicole ensures that matters progress on schedule. Her exceptional written and oral communication skills further enhance her effectiveness. Her extensive accounting and financial experience from her early career days provide invaluable insight when reviewing financial documents, producing trust accountings, and preparing estate and gift tax returns.

Outside the office, Nicole enjoys adventuring with her family, exploring National Parks, and visiting the happiest place on Earth, Disneyland. She has a passion for photography, capturing memories with her two sons as they grow into young adults. Together, they have enjoyed over 25 live musical theatre performances.

### **AREAS OF PRACTICE**

- · Business & Finance
- Real Estate
- Tax Law

- Trusts & Estates
- Estate Planning

# **EDUCATION**

- · California Notary Public
- · B.A., Summa Cum Laude, California State University, Sacramento

# **ADMISSIONS**

• \*Not licensed to the practice of law